AISI Cold-Formed Steel Design Manual Updated

By Joshua Buckholt, S.E., P.E., Richard C. Kaehler, P.E. and Helen Chen, Ph.D., P.E., LEED AP-BD+C

Municipalities have, or are in the process of adopting, the 2015 edition of the International Building Code (IBC). The 2015 IBC incorporates by reference AISI S100-12, North American Specification for the Design of Cold-Formed Steel Structural Members, 2012 Edition. To facilitate the use of AISI S100-12, the American Iron and Steel Institute (AISI) developed the 2013 edition of its Cold-Formed Steel Design Manual (Manual).

The Manual includes 63 worked example problems, tabulated and graphical design aids, and supplemental information relevant to the design of cold-formed steel. In addition, AISI S100-12 and the Commentary on the North American Specification for the Design of Cold-Formed Steel Structural Members (AISI S100-12-C) are included in the Manual. The Manual is presented in two volumes with eight parts. The following discussion highlights significant changes to the document.

Dimensions and Properties

The table of referenced ASTM steels has been updated to reflect recent changes in steels approved for cold-formed steel design. Information regarding steel deck products has been updated to reflect the latest requirements published by the Steel Deck Institute (SDI).

The cross-sections provided in Part I include: “representative cross-sections,” such as purlins or girts and light-steel framing cross-sections (joists, studs, or track).

Similar to the previous edition of the Manual, formulas for calculating gross-section properties used for compression or flexure, and the properties for distortional buckling analysis, have been provided for commonly used C-, Z- and Hat-Sections. The effective section property examples have been updated to reflect changes in Chapter B of AISI S100-12.

Two new examples have been added:

1) Effective section properties of a panel section with large radii

This example illustrates the effect of large corner radii on effective section properties by using the rational engineering method provided in Section B1.3 of the AISI S100-12-C Commentary.

2) Effective section properties of cellular deck with intermittent fasteners between deck and cover plate

This example illustrates the application of the new design provisions of AISI S100-12 Section B2.5 for determining cellular deck effective section properties.

Beam Design

The introductory sections have been updated to include expanded discussions on cold-formed flexural member behavior and limit states, including distortional buckling, in order to assist in an overall understanding of cold-formed steel beam behavior and design.

The strength tables for joist/stud and track sections have been updated and reflect only the thicknesses readily available for each steel grade. Tabulated strengths for Grade 50 are provided for sections with a thickness greater than or equal to 54 mils. Similarly, tabulated strengths for Grade 35 are provided for sections with a thickness less than or equal to 43 mils. Table values based on Grade 50 material are differentiated with bold-faced type and shading.

Four new example problems have been added:

1) Four span continuous standing seam roof system

This example outlines a comprehensive procedure for designing a standing seam roof system and applies to both the panel and its supporting purlins. This example illustrates the application of AISI S100-12 Section D6.1.2 to determine the flexural strength of purlins under gravity loads.

2) Flexural strength of a C-Section with web perforations by the Direct Strength Method

This example shows how to determine the flexural strength of a perforated member using the Direct Strength Method (DSM).

3) Shear strength by Direct Strength Method

This example illustrates how to calculate the shear strength and the combined bending and shear strength of a C-Section using the DSM.

4) Inelastic reserve strength by Direct Strength Method

This example demonstrates how to use the DSM to evaluate the inelastic reserve strength of a flexural member.

In addition to the four new design examples, the design example for a C-Section with combined bending and torsional loading has been expanded to include design calculations for flexural and torsional shear stresses.

Column Design

Discussion of cold-formed compression member behavior and limit states located in the introductory section has been updated. In addition, two new example problems have been added:

1) Compressive strength of C-Section members with openings using the Direct Strength Method

This example illustrates the Direct Strength Method for a compression member with web holes. A methodology, utilizing manual calculations, is outlined that determines the compressive strength of the member including the influence of the holes based on local, distortional, and global buckling.

2) Braced frame design with consideration of second-order analysis

This example demonstrates the verification of the strength and stiffness of a lateral bracing member (tension strap) against given design criteria applicable for a second-order analysis using AISI S100-12 Appendix 2.

continued on next page
Connection Design

The introductory discussions of design limit states were updated for welded, bolted, screwed, and power-actuated fastened connections. The following new example problems were added:

1) Flare bevel groove weld with t>0.10 in.
   This example illustrates how to apply the new design provisions for flare bevel groove welds in AISI S100-12 Section E2.6.

2) Flare V groove weld
   This example illustrates how to apply the new design provisions for flare V groove welds in AISI S100-12 Section E2.6.

3) Top arc seam sidelpap weld
   This example illustrates how to apply the new design provisions in AISI S100-12 Section E2.4 for top arc seam sidelpap welds that are used in diaphragm deck systems.

4) Power-actuated fasteners in shear and tension
   This example presents a comprehensive procedure for determining the shear and tension strengths of power-actuated fasteners (PAF) and how to check the interaction of PAFs subject to shear and uplift loads. The calculations utilize the provisions of Section E5 of AISI S100-12.

Supplemental Information

Section 4, “Suggested Cold-Formed Steel Structural Framing, Engineering, Fabrication, and Erection Procedures for Quality Construction,” has been updated to reflect the 2011 Edition of the AISI Code of Standard Practice for Cold-Formed Steel Structural Framing which can be downloaded from www.aisistandards.org.

Test Procedures

The fourteen AISI test standards included in previous editions of the Manual have been removed and are available online as free PDF downloads at www.aisistandards.org. The Bibliography of test procedures has been updated, and a new example problem was added:

1) Computing φ and Ω factors from test data using Section F1.1(b)
   This example shows how to apply AISI S100-12 Section F1.1(b) to determine the resistance and safety factors for a derived design equation.

2012 Edition of AISI S100-12

AISI S100-12 is included as an integral part of the Manual. The major technical changes contained in AISI S100-12 are:

Materials
- Material standard ASTM A1063 is added.
- All referenced ASTM material standards are reorganized in accordance with the ranges of the minimum specified elongation.

Elements
- Section B1.3, Corner Radius-to-Thickness Ratios, is added, which limits the applicability of the design provisions in Chapter B to members with corner radius-to-thickness ratio not exceeding 10.
- Section B2.5, Uniformly Compressed Elements Restrained by Intermittent Connections, is added, which determines the effective widths of multiple flute built-up members.

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Members
- Country-specific provisions on tension member design (Section C2) are unified and moved from Appendices A and B to the main body of the Manual.
- Revisions are made in Section C3.1.1, such that the resistance factor for bending is the same for stiffened, partially stiffened, or unstiffened compression flanges.
- The simplified provisions for determining distortional buckling strength of C- or Z-Section beams (Section C3.1.4) and columns (Section C4.2) are moved to the Commentary.
- The reduction factor, as given in Section C3.6, for combined bending and torsional loading is revised.

Built-Up Section Members
- Clarifications are made to Section D1.1, Flexural Members Composed of Two Back-to-Back C-Sections.

Member Bracing
- Sections D3 and D3.1 are revised for clarifications.
- Section D3.3 is revised to be consistent with the AISC bracing design provisions. Second-order analysis is now permitted to determine the required bracing strength.

Wall Stud and Wall Stud Assemblies
- Reference to nonstructural members is removed from Section D4.
- Reference to AISI S213, North American Cold-Formed Steel Framing Standard – Lateral, is moved from Section D4 in Appendix A to the main body of the Specification.

Metal Roof and Wall System
- The following applicability requirements in Section D6.1.1 are revised or added: member depth, depth to flange width ratio, flange width, and ratio of tensile strength to design yield stress.
- Clarification is made to Section D6.2.1a regarding the application of the 0.67 factor specifically to clips, fasteners and standing seam roof panels.

Connections

The whole chapter is reorganized with the rupture check consolidated to Section E6. In addition, the following provisions are added or revised:

- New provisions (Section E2.2.4) on combined shear and tension on arc spot welds are added.
- New provisions (Section E2.4) on top arc seam sidelpap welds are added.
- Section E2.6, Flare Groove Welds, is revised to be consistent with the provisions in AWS D1.1-2006.
- Section E3, Bolted Connections, is revised with added provisions for alternative short-slotted holes, applicable to connections where the deformation of the hole is not a consideration and the bolt diameter equals ½ in.
- Table E3.4-1, Nominal Tensile and Shear Strengths for Bolts, in Appendix A is revised to be consistent with the values provided in ANSI/AISC 360.
- New provisions (Section E4.5) are added for screw combined shear and pull-over, combined shear and pull out, and combined shear and tension in screws.
• New provisions (Section E5) on power-actuated fasteners are added.

Appendix 2
• For braced members, the requirement to meet the specified maximum-out-of-straightness is added.

Tests
• Determination of available strength (factored resistance) by evaluation of a rational engineering analysis model via verification tests is added.

Appendix 1
• The geometric and material limitations of prequalified columns and beams for using the safety and resistance factors defined in Sections 1.2.1 and 1.2.2 are expanded.
• Provisions for determining the flexural and compressive strength of perforated members are added in Sections 1.2.1 and 1.2.2.1.
• Provisions for determining the web shear strength using the Direct Strength Method are added as Section 1.2.2.2.
• Provisions for considering beam or column reserve capacity are added in Section 1.2.2.1.

2012 Edition of the Commentary
The Commentary on AISI S100-12, which provides background information and reasoning for the provisions, is also included in the Manual.

Conclusion
The 2013 AISI Cold-Formed Steel Design Manual represents a refinement and updating of the previous edition. The changes will make the Manual both more convenient and useful to the range of users it serves.

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Richard Kaehler, P.E., in memoriam, was a Vice President at Computerized Structural Design and was responsible for the production of the 2013 AISI Cold-Formed Steel Design Manual.

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APPENDIX 1 – AISI Cold-Formed Steel Design Manual
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