QUALITY ASSURANCE CORNER

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Tips for Reducing RFIs

By Clifford Schwinger, P.E., SECB and Albert J. Meyer, Jr., P.E.

There's no better way to ruin the structural design budget of a project than to be plagued with RFIs (Requests for Information) from contractors during construction. A common refrain from many engineers on the receiving end of RFIs is "Why are they (the contractor) asking this question? The drawings are perfectly clear!" The unfortunate facts, however, are that many engineers are not the best communicators and contractors are, unfortunately, not mind-readers.

Most RFIs originate from flaws in the contract documents. Most flaws can be attributed to either missing or conflicting information. Accordingly, performance of meticulous inhouse Quality Assurance (QA) reviews of contract documents is the best way to reduce RFIs. QA reviews are best performed by an engineer who was not involved in the project. A fresh set of eyes on a set of structural drawings will usually find more flaws than will someone who has intimate knowledge of the project.

The QA reviewer must scrutinize the drawings through the eyes of the various contractors who will be reading them and, in doing so, visualize constructing the building from the information provided. This effort also involves becoming familiar with the architectural and mechanical designs as well, and understanding

PROBLEMS:

how those elements and systems interface with the structural system.

Missing information

Contractors need to know the dimensions and the dimensioned location of every structural member. Engineers who rely on contractors to "figure it out" will most likely be rewarded with an inbox full of RFIs. Sections should be provided around the entire perimeter of a building, as well as at all locations where anything unusual is occurring – slab depressions, catwalks, roof screens, etc. If a project requirement is to design connections for reactions, moments and axial forces indicated on the drawings, that information must be provided.

Incomplete details

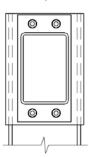
Attention to detail is essential. Typical details, while important, do not always show the entire picture. In particular, multiple conditions occurring at a single location can often cause problems during construction unless they are addressed during design. *Figure 1* illustrates a seemingly straightforward connection, between an HSS girt and a column, that is not buildable as detailed due to conflict with a beam-tocolumn moment connection occurring at the same location.

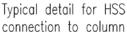
Conflicting information

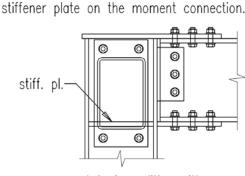
Engineers should strive to avoid duplicating information on the contract documents. Doing so not only adds work, it increases the likelihood that conflicts will occur. If dimensions are shown in a plan view, those dimensions should not be duplicated in the sections. Project requirements delineated in the specifications should not be repeated on the general notes. The author has seen a number of projects where the contract documents refer to the 1989 American Institute of Steel Construction (AISC) Specification, the 1993 AISC Specification and AISC 360-05.

Unrealistic design requirements

Some engineers delegate responsibility for design of structural steel connections to the steel fabricator and, in doing so, often place excessively conservative and difficult to achieve design requirements on those connections. A common requirement by some engineers is to specify that beam shear connections be designed for the "full shear strength" of the beam. The presence of flange copes and bolt holes in beam webs will usually make the design of connections for full shear strength very costly to achieve - often requiring measures such as web reinforcing plates, staggered rows of bolts and otherwise excessive numbers of bolts. A better solution is to show the actual beam end reactions on the drawings. Doing so will reduce connection cost (a benefit that will pay dividends to the project through lower bid prices for steel), improve constructability and eliminate RFIs from the connection designer pleading for the actual end reactions.







Top bolts in HSS connection cannot

be installed due to the top plate on

made to the column web due to the

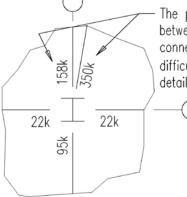
The HSS connection cannot be alternatively

the moment connection.

Actual condition with adjacent beam-to-column flange moment connection

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Figure 1: Do not rely on multiple details to piece together what occurs at specific locations. Better to provide specific details showing everything that occurs.



The proximity and shallow angle between these heavily loaded connections makes them difficult (and expensive) to detail and fabricate.

Figure 2: Engineers must consider constructability when framing structures.

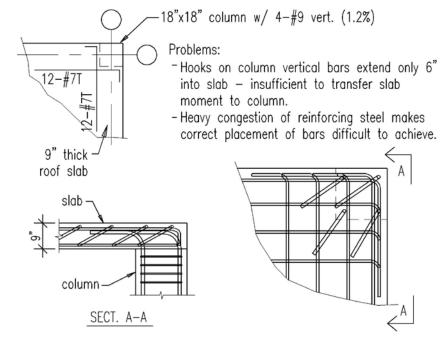


Figure 3: Engineers must consider whether reinforcing steel can be installed and properly developed.

Constructability

While any framing configuration can be easily modeled in a computer, not all can be easily constructed. Consideration of constructability during design will facilitate construction and reduce RFIs. While a computer can easily model eight beams framing to a column, detailing connections for such a condition is extremely difficult. *Figure 2* illustrates a beam-to-column connections that would be very difficult to detail and fabricate. Engineers must consider constructability of steel connections even when they opt to delegate connection design to the steel fabricator's engineer.

Most engineers have experienced at least one phone call from the field asking if reinforcing bars can be cut to facilitate installation. When this call comes in, it usually means that the bars have already been cut. *Figure 3* illustrates a condition at a corner column where standard hooks on the ends of the top reinforcing steel in a slab are too large to permit their proper installation. Areas of heavily congested reinforcing should be examined to determine if all of the reinforcing steel can be installed. With the continued evolution of three dimensional building information modeling (BIM) software, this task is becoming easier to perform.

Coordination issues

While BIM software now provides a valuable tool for design, interferences can occur unless careful coordination of the structural model with the architectural and MEP models occurs prior to construction.

Careful attention must be particularly paid to insure that those structural elements, not documented in the BIM model, will not interfere with elements of the architectural design or mechanical systems. Examples of such structural elements include column base plates, column splice connections, braced frame and truss gusset plates, and secondary structural members, such as joist bridging, brick shelf relieving angle braces, and truss bracing. Examples of such interferences include column base plates projecting into elevator pits and truss gusset plates clashing with ducts and piping.

Likewise, just because a complex section of a building structure can be successfully framed in a BIM model, careful review with the architectural model is required to insure that the geometry between structure and architecture match.

Summary

A comprehensive in-house review of structural drawings and specifications is essential to assure that they are complete, correct and coordinated before they are issued for construction. Such a review will reduce the number of RFIs, facilitate the construction process, benefit the entire design and construction team, improve profitability, and enhance the reputation of the structural engineer.

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